

Stanyl® TW241F6

PA46-GF30

DSM Engineering Plastics

Product Texts

30% Glass Reinforced, Heat Stabilized, Lubricated

ISO 1043 PA46-GF30

[Stanyl website](#)

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	10000 / 6000	MPa	ISO 527-1/-2
Stress at break	210 / 115	MPa	ISO 527-1/-2
Strain at break	4 / 7	%	ISO 527-1/-2
Tensile creep modulus, 1000h	* / 4500	MPa	ISO 899-1
Charpy impact strength (+23°C)	80 / 100	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	65 / 75	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	12 / 21	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	11 / 11	kJ/m ²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature (10°C/min)	295 / *	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	75 / *	°C	ISO 11357-1/-2
Temp. of deflection under load (1.80 MPa)	290 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	290 / *	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	290 / *	°C	ISO 306
Coeff. of linear therm. expansion, parallel	25 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	60 / *	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	IEC 60695-11-10
UL recognition	UL / *	-	-
Burning behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	IEC 60695-11-10
UL recognition	UL / *	-	-

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
Relative permittivity, 100Hz	4.3 / 16	-	IEC 60250
Relative permittivity, 1MHz	4 / 4.7	-	IEC 60250
Dissipation factor, 100Hz	70 / 6000	E-4	IEC 60250
Dissipation factor, 1MHz	200 / 1000	E-4	IEC 60250
Volume resistivity	1E12 / 1E7	Ohm*m	IEC 60093
Surface resistivity	* / 1E13	Ohm	IEC 60093
Electric strength	30 / 20	kV/mm	IEC 60243-1
Comparative tracking index	300 / -	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
ISO Data			
Water absorption	9.5 / *	%	Sim. to ISO 62
Humidity absorption	2.6 / *	%	Sim. to ISO 62
Density	1410 / -	kg/m ³	ISO 1183

Material specific properties	dry / cond	Unit	Test Standard
ISO Data			

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Viscosity number	145 / *	cm ³ /g	ISO 307, 1157, 1628			
Rheological calculation properties						
ISO Data	Value	Unit	Test Standard			
Density of melt	1210	kg/m ³	-			
Thermal conductivity of melt	0.296	W/(m K)	-			
Spec. heat capacity of melt	2200	J/(kg K)	-			
Eff. thermal diffusivity	1.1E-7	m ² /s	-			
Characteristics						
Processing						
Injection Molding						
Other text information						
Injection Molding						
<u>Injection Molding Recommendations</u>						